

32-K-102B

			32-K-102B		C457*4		7288KW
	8M						
				SCM440H			
				GB/T	API		
1							
2	2	6M80	8M80				325mm
			325mm				
			18				
1			24				
2							
3			12				
		48				72	
4					120		
		90					
1			32-K-102B				
2					8M		
	± 5	m			0.03mm		
0.01mm							
3							
					H7/h6		
1			42CrMo				
							GB/T 3077-
2015				+			
2							
1			7288KW				
	1.2				72		

2	HRC50-55	2-3mm			0.01mm/1000
3				20000	
4		18			
5		2.8mm/s			
6	GB/T 2039-2012				
1				Ra 0.8 μm	Ra
2	3.2 μm		0.05mm	0.03mm	
3	0.03mm				
4		G2.5	GB/T 9239.1-2006		5g
5	mm/kg				
6					
1					
2		+			
3		-	-	-	
4			20 ± 2		
5				0.01mm/m	Ra 6.3 μm
6		10MPa			
1					
2		6			
3					
4					
5					
6					
1				UT	
2					
3					
4					
5				UT	
6	MT				

					HRC3
		1			100%
30%					100%
					100%
		100% UT			100% MT
		PT			
		1			1000
		G2.5			
			NAS 8		
1					
2					
		30%			
3				72	
4					
1					
2		12			
3					
1					
2					
3					
		10cm			
1					
2					

3

4

5