≥

1

2

GB/T151-2014 I

3 16Mn NB/T 47008-2008

4 GB9948-2013

5 2

X

1% NB/T47013 II

6 HG/T 20583-2011

7

8

9 JB/T4673-2003

10

THE CHANNEL NEED A HEAD TREATMENT FOR STRESS RELIEF

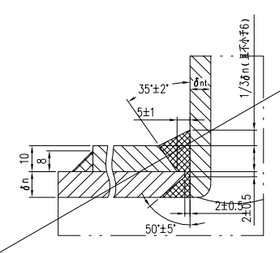
I

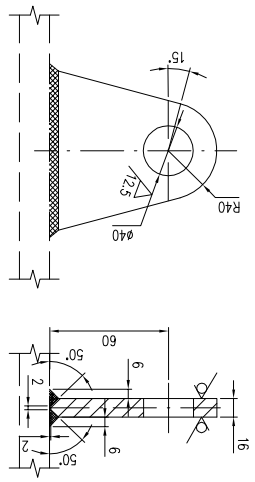
不放气

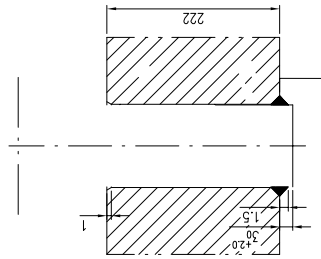
带补强圈的D类焊缝

D WELD DETAIL

不按比例 NO SCALE







件号11－1详图

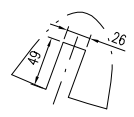
PIECE NUMBER 11－1 DETAILED DIAGRAM

不按比例 NO SCALE

Ⅲ

不按比例 NO SCALE

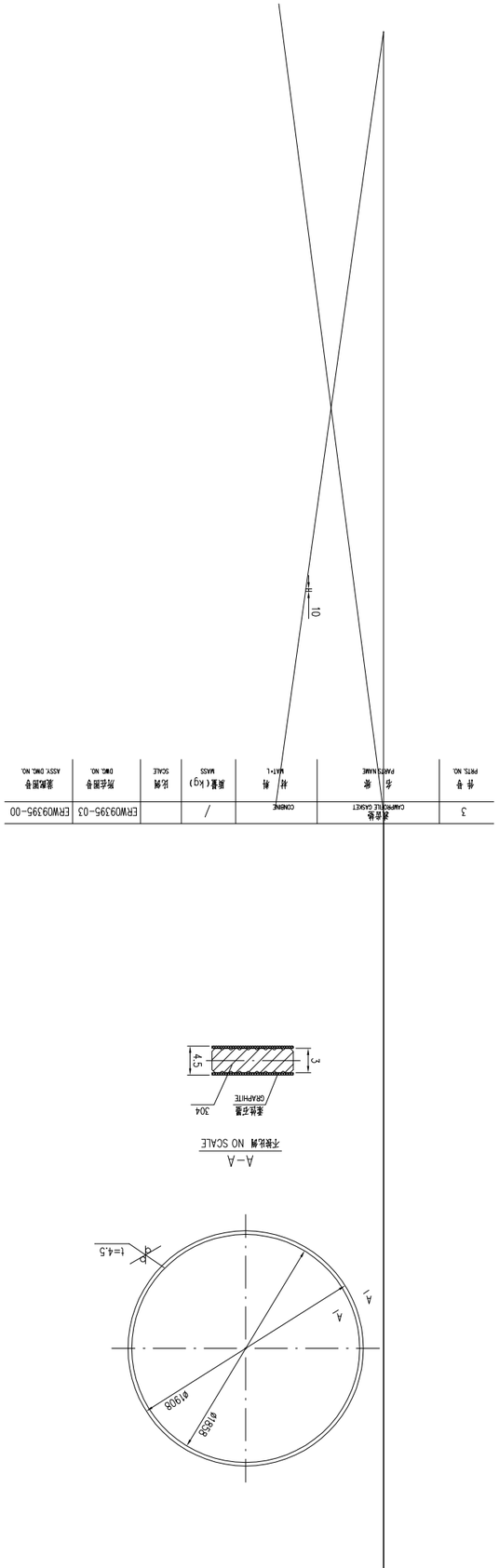
不按比例 NO SCALE



Ⅱ

不按比例 NO SCALE

4.折流板外圆两侧的夹角应倒钝,切边外夹角动倒^



件号 PRTS NO.	名 称 PARTS NAME	材 料 MAT'L	质量(kg) MASS	比例 SCALE	所走图号 DWG NO.	装配图号 ASSY DWG NO.
3	垫密垫 CAMPROFILE GASKET	COMBINE	/		ER₩09395-03	ER₩09395-00

其余 25
OTHERS

4×45°

6.3

M3

ø55

ø34.7 +0.3 0

6.3

M39*3

70

10

42